

Outsourcing components allows you to focus on those processes where you are most efficient. It also provides you with fixed costs for those outsourced parts, and increases your productivity. Contact your DBS representative for solutions to fit your needs.



Your Partner for Outsource Solutions

DBS offers fully machined, edgebanded and prefinished component parts from our extensive line of panel products. Parts are engineered to optimize panel constructions with specified face and back veneers and finishes that match your application. They are also machined from panel sizes tailored to optimize yield. Edge treatments available include solid wood, wood veneer, PVC, polyester and clear or woodgrained foils. Clear, custom color matches, opaque colors or printed woodgrains in standard and custom gloss selections are also available.

Dovetails, dowels, grooves and edge treatments are among the many options available including thermofused Melamine and high pressure laminates.



Machining Options

- **Production Cutting:**
Rip and crosscutting
- **Drilling and Boring:**
Horizontal and Vertical 8mm
- **Line Boring:**
32mm O.C. 5mm diameter
- **Horizontal Drilling:**
Pilots, Countersinks, CamLocs
- **Grooving and Notching:**
Dadoes, T-moulds, Kick Plates
- **Edgebanding:**
Veneer, Lumber, PVC, ABS, Polyester, Foil
- **Contour Cutting:**
Circles, Ellipses, Arches, Angles to 145°

Full Manufacturing Services

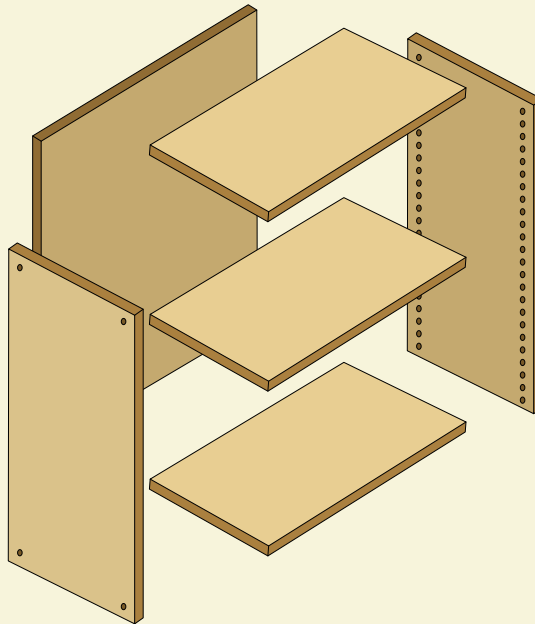
6 Substrates

Any Face Veneers

NOVA UV Finishes

Custom Color Matches

TFM and HPL Components



Components Options

Outsourcing components allows you to focus on those processes where you are most efficient. It also provides you with fixed costs for those outsourced parts, and increases your productivity. Each component is engineered and quoted using the most appropriate panel stock and finish. By integrating our panel manufacturing with our component manufacturing capabilities, we are able to tailor components to their applications, from panel construction through finish.

Typical Components

- Carcass assemblies
- Cabinet skins & backs
- Cabinet end panels, wall & base
- Drawer boxes and drawer fronts
- Loose fixtures
- Flat panel doors
- Shelving and tops

RTA Drawers

Ready to assemble drawers are a great example. DBS offers drawers made from ApplePly® and many species of solid hardwood. When a bullnosed drawer side is desired, a special 7 ply ½" veneer core can be specified. An edgebanded drawer side is another option.

Joinery can be dovetail, bore & dowel or simple rabbet. While most drawer parts are finished clear, DBS can also supply custom color drawer sides and matching color bottoms.

Edgebanding

Edgebanding treatments include natural veneer (unfinished, clear or color matched), ABS, PVC and polyester, 3mm wood or PVC, lumber banding, and clear or woodgrained foils.

Finishes

The majority of components DBS supplies are ordered finished. DBS offers an ultraviolet cured NOVA® finish. NOVA sets the standard in prefinished hardwood panels, offering clear, standard colors, custom color matches, opaque colors and printed woodgrains. Three standard gloss levels or custom gloss matches are available.