



**JOB TITLE:** *Gang Rip Operator*

**DEPARTMENT:** *Rough Mill*

**SUMMARY:**

Coordinate with Rough Mill Supervisor &/or Expediter on parts scheduled to be produced. Perform various milling and sanding operations to parts to meet specific specifications.

**ESSENTIAL DUTIES AND RESPONSIBILITIES:**

- Programming of equipment.
- Read and interpret paperwork.
- Use digital calipers in metric and English measurements.
- Observe all safety rules and regulations.
- Follow lock out/tag out procedures.
- Change out tooling as required.
- Follow quality procedure by performing in process checks.
- Operator maintenance activities.
- General housekeeping of machine and immediate area.
- Input data necessary for document control..
- Must support the team in achieving all Safety, Production and Quality goals.
- Other duties as assigned by the Supervisor.

**QUALIFICATIONS:**

To perform this job successfully, must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill and/or ability required.

**EDUCATION and/or EXPERIENCE:**

- High school diploma or equivalent.
- 6-12 months experience with woodworking equipment.
- Basic computer skills.

**LANGUAGE SKILLS:**

- Ability to read, comprehend and interpret documents such as safety rules, operating and maintenance instructions, and procedure manuals.
- Ability to effectively present information in one on one and small group situations to other employees of the organization.

**MATHEMATICAL SKILLS:**

- Ability to add, subtract, multiply and divide in units of measure, using whole numbers, common fractions and decimals.

**REASONING ABILITY:**

- Ability to define problems, collect data, establish facts and draw valid conclusions and work to implement solutions.
- Ability to understanding and carry out detailed written and/or oral instructions.
- Ability to interpret an extensive variety of technical instructions in mathematical or diagram form.

**PHYSICAL DEMANDS:**

The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job.

| AMOUNT OF TIME                | None | 1/3 | Under 1/3-<br>2/3 | Over<br>2/3 |
|-------------------------------|------|-----|-------------------|-------------|
| Stand                         |      |     |                   | X           |
| Walk                          |      |     | X                 |             |
| Sit                           | X    |     |                   |             |
| Use hands                     |      |     |                   | X           |
| Reach with hands and arms     |      |     |                   | X           |
| Climb or balance              | X    |     |                   |             |
| Stoop, kneel, crouch or crawl |      | X   |                   |             |
| Talk or hear                  |      |     |                   | X           |

| AMOUNT OF TIME          | None | 1/3 | Under 1/3-<br>2/3 | Over<br>2/3 |
|-------------------------|------|-----|-------------------|-------------|
| <b>Ability to lift:</b> |      |     |                   |             |
| Up to 10 pounds         |      |     |                   | X           |
| Up to 25 pounds         |      |     |                   | X           |
| Up to 50 pounds         |      | X   |                   |             |
| Up to 100 pounds        | X    |     |                   |             |
| More than 100 pounds    | X    |     |                   |             |

**WORK ENVIRONMENT:**

- Use of personal protective equipment is required at all times. (Hearing protection and safety glasses)
- General mill environment. High noise, dust, forklift and pedestrian traffic.